

# REBOUND ACE IMPACT REPAIR SPECIFICATION

## 1. DELAMINATED AREAS (BLISTERED AREAS BETWEEN COATING LAYERS)

The following outlines the steps to be taken and products used in the repair of any delaminated areas in **Rebound Ace**® **Impact** surfaces.

## Step 1 Grind `Delaminated' Areas

- i) Carefully remove delaminated areas. Remove as little depth of base (binder/rubber) layer as possible. Feather edges, using finer grade abrasive paper by hand.
- ii) If delaminated areas extend into rubber base layer, then these areas must be resealed using **Mat Sealer PU** two pack system. Refer to Technical Bulletin titled **Mat Sealer PU** Application Procedure'.

Mix ratio is Mat Sealer PU Pt A 16 parts by weight Mat Sealer PU Pt B 4 parts by weight

Mix carefully and ensure total weighed quantity is mixed thoroughly and all weighed material is removed from sides of mixing vessel.

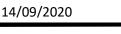
Use clean plastic/steel mixing containers.

Pour/spatula in the mixed product to fill the section of exposed base layer.

- iii) Allow the material to cure for a minimum of 4 hours (in good conditions), between coats. Apply a further coat if required to ensure <u>total</u> seal of the base layer, and to seal any bubbles in the Mat Sealer.
- iv) Allow to cure for 24 hours, before the **High Impact Liquid** is applied.

#### Step 2 High Impact Liquid (Solvent free, neutral colour, two-part product)

- i) Fill the prepared area with **High Impact Liquid**, applied by spatula or paint scraper. Patch area should be filled to the level of the surrounding surface. Refer to Technical Bulletin titled 'High Impact Liquid Application Procedure'.
- ii) Allow 24 hours in good drying conditions. Sand patched area with a flat based orbital sander to produce a smooth even finish, ensuring the edges of the patched area are 'feathered' into surrounding surface.



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#### Step 3 Impact Colour Coat WB

- Prior to coating the surface of the court must be vacuumed thoroughly to remove all surface contamination.
- ii) Food stains, grease marks, chewing gum spots etc., must be completely removed, using a high quality industrial grade detergent (Shell Teepol-Gold or equivalent). Dilute to an appropriate strength and then thoroughly wash off the court surface.
  - iii) Any areas showing rough surface texture, pimpling of the surface layer, etc. must be sanded, de-burred and repaired.
- iv) Apply coloured topcoat in accordance with the Technical Bulletin titled 'Impact Colour Coat WB Application Procedure'.

## Step 4 Impact Linemarking WB

- Allow final topcoat above to thoroughly dry (min. 4 hours) depending on drying conditions (longer time required for cooler conditions), before application of line marking. Refer to Technical Bulletin titled 'Impact Linemarking WB - Guideline'.
- ii) After line marking, allow min. 24 hours drying in good weather conditions before court is used for playing. In damp or cold conditions, allow up to 72 hours.

## 2. DELAMINATED AREAS (SEPARATION FROM SUBSTRATE)

- **Step 1** Cleanly cut delaminated section from surface, remove any friable and loose material from substrate.
- **Step 2** Thoroughly clean the underside of cut out section removing any remaining cured product.
- **Step 3** Using Mat Sealer PU, glue removed section back down onto substrate. Seal all joints with Mat Sealer PU
- **Step 4** Clean excess material and place a plastic sheet over repaired section, before applying weight until cured.
- Step 5 Sand, and re-coat as per above

**Note:** Good weather conditions are considered to be 20-25°C with low to medium relative humidity.

If cold or damp conditions occur, allow additional time for drying.

